

MODIFIED POLYESTER ACRYLATE

### INTRODUCTION

EBECRYL® 809 is a modified polyester acrylate designed to exhibit greater flexibility and impact resistance than typical polyester acrylates. Films of EBECRYL® 809 cured by ultraviolet light (UV) or electron beam (EB) provide good flexibility, high gloss, toughness and surface hardness.

### PERFORMANCE HIGHLIGHTS

EBECRYL® 809 is characterized by:

- Moderate viscosity
- Light color
- Good UV/EB cure response

UV/EB cured products based on EBECRYL® 809 are characterized by the following performance properties:

- Good flexibility
- Surface hardness
- High gloss
- Toughness

The actual properties of UV/EB cured products also depend on the selection of other formulation components such as reactive diluents, additives and photo initiators.

### SUGGESTED APPLICATIONS

Formulated UV/EB curable products containing EBECRYL 809 may be applied via direct or reverse roll, offset gravure, metering rod, slot die, knife over roll, air knife, curtain and immersion coating methods, as well as offset and screen printing. EBECRYL® 809 is recommended for use in:

- Clear coatings for paper, wood, flexible and rigid plastics
- Wood sealers
- Topcoats for wood
- Metal decorating vehicles
- Adhesives for paper or film lamination

### SPECIFICATIONS

Acid value, mg KOH/g	max. 10
Appearance	Clear liquid
Color, Gardner	max. 3
Viscosity, 60°C, mPa.s	1000 - 1600

### TYPICAL PHYSICAL PROPERTIES

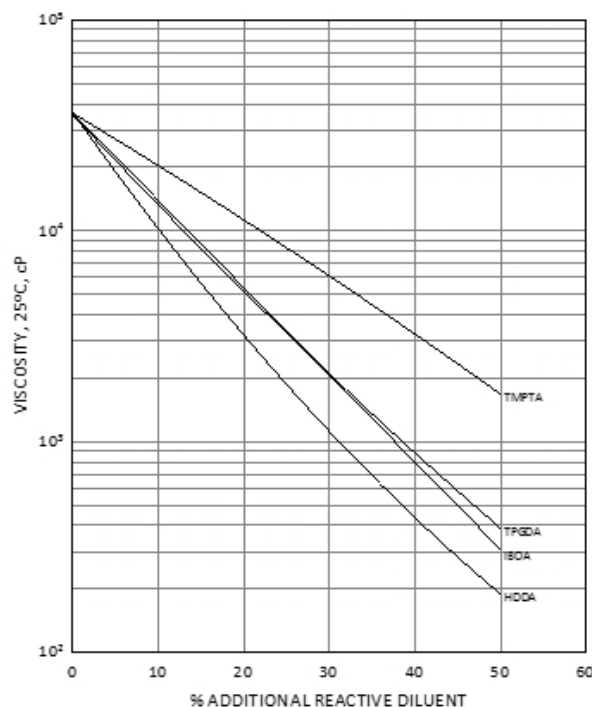
Density at 25°C, g/cm <sup>3</sup>	1.14
Functionality, theoretical	3.5
Oligomer, % by weight	> 95

### TYPICAL CURED PROPERTIES

Tensile strength, psi (MPa)	3500 (24)
Tensile elongation, %	18
Glass transition temperature, °C	54

### GRAPH I

EBECRYL® 809 - VISCOSITY REDUCTION WITH REACTIVE DILUENTS



### VISCOSITY REDUCTION

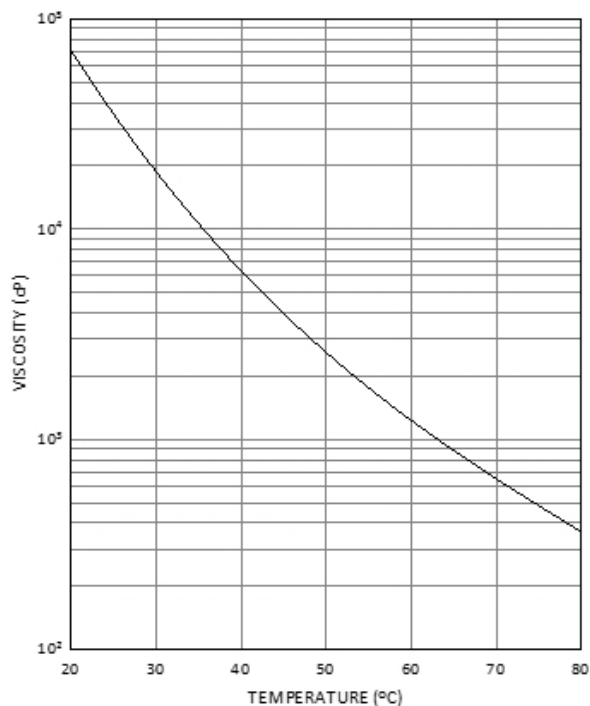
Graph I shows the viscosity reduction of EBECRYL® 809 with 1,6-hexanediol diacrylate (HDDA)<sup>(1)</sup>, isobornyl acrylate (IBOA)<sup>(1)</sup>, trimethylolpropane triacrylate (TMPTA)<sup>(1)</sup> and tripropylene glycol diacrylate (TPGDA)<sup>(1)</sup>. Although viscosity reduction can be achieved with non-reactive solvents, reactive diluents are preferred because they are essentially 100 percent converted during UV/EB exposure to form a part of the coating, thus reducing solvent emissions. The specific reactive diluents used will influence performance properties such as hardness and flexibility.

<sup>(1)</sup> product of allnex

Graph II illustrates the change in viscosity of EBECRYL® 809 with increasing temperature.

**GRAPH II**

EBECRYL® 809 - VISCOSITY VS. TEMPERATURE



**PRECAUTIONS**

Before using EBECRYL® 809, see the Safety Data Sheet (SDS) for information on the identified hazards of the material and the recommended personal protective equipment and procedures.

**STORAGE AND HANDLING**

Care should be taken not to expose the product to high temperature conditions, direct sunlight, ignition sources, oxidizing agents, alkalis or acids. This might cause uncontrollable polymerization of the product with the generation of heat. Storage and handling should be in stainless steel, amber glass, amber polyethylene or baked phenolic lined containers. Procedures that remove or displace oxygen from the material should be avoided. Do not store this material under an oxygen free atmosphere. Dry air is recommended to displace material removed from the container. Wash thoroughly after handling. Keep container tightly closed. Use with adequate ventilation.

See the SDS for the recommended storage temperature range for EBECRYL® 809.