

A thermoplastic acrylic copolymer solution.

SOLVENT COMPOSITION

Xylene / butyl acetate (43 / 57)

SPECIFICATIONS

Non-Volatiles: ISO 3251, <i>STM 001G</i>	30 - 32 %
Viscosity (23 °C at 50 s⁻¹): ISO 3219, <i>STM 012J</i>	(at 30%) 0.75 - 1.4 Pa.s
Viscosity (23 °C at 50 s⁻¹): ISO 3219, <i>STM 012J</i>	(at 31%) 1.0 - 1.9 Pa.s
Viscosity (23 °C at 50 s⁻¹): ISO 3219, <i>STM 012J</i>	(at 32%) 1.3 - 2.5 Pa.s
Acid value (as such): ISO 3682, <i>STM 303A</i>	Max. 0.3 mg KOH/g
Colour APHA (Lico): ISO 6271, <i>STM 008F</i>	Max. 200 APHA
Appearance: <i>STM 017A</i>	clear and clean

TYPICAL PROPERTIES

Density: DIN 53217	0.95 kg/dm ³
Flash point: ISO 1523	23 °C
OH content:	0.60 %
Tg: <i>STM 004F</i>	64.0 °C

REMARKS

STM: allnex method of determination (available on request).

STM 001G: spreading agent is xylene.

TECHNICAL FEATURES

Fast drying.

APPLICATION

Fast drying clearcoat for car repair.

STORAGE CONDITIONS

Keep container tightly closed and dry in a cool, well-ventilated place.
Keep away from heat, sparks, flame and other sources of ignition.

SHELF LIFE

Standard shelf life is 720 days from the date of manufacturing, but may be extended based upon retesting by allnex Quality Control.

COMPATIBILITY

% SETALUX 2117 XS-30	90	75	50	25	10
% of other material	10	25	50	75	90
<i>Acrylic polyols</i>					
SETALUX 1151 XX-51	+	+	+	+	+
SETALUX 1152 XX-51	+	+	+	+	+
SETALUX 1182 SS-55	+	+	+	+	+
SETALUX 1184 SS-51	+	+	+	+	+
SETALUX 1186 SS-60	+	+	+	+	+
SETALUX 1187 XX-60	+	-	-	-	-
SETALUX 1753 XS-65	+	+	+	+	+
<i>Short oil alkyd</i>					
SETAL 84 XX-70	-	-	-	-	-
<i>Polyester polyols</i>					
SETAL 168 SS-80	-	-	-	-	-
SETAL 169 SS-67	-	-	-	-	-
<i>Other materials</i>					
CAB 551-0.01	+	+	+		
Ucar vinyl resin VROH	+	+	+		
Nitrocellulose 1/2 sec.	+	+	-		

Suitable mixing proportions (calculated on non-volatiles) are marked +.
Combinations in the proportions marked - are not recommended.

Suppliers

CAB	Eastman
Ucar	DowDupont
Nitrocellulose	Hagedorn

DILUTABILITY

Aliphatics	white spirit	not dilutable
Aromatics	xylene	dilutable
Esters	ethyl acetate	dilutable
	butyl acetate	dilutable
Ketones	acetone	dilutable
Alcohols	ethanol	partly dilutable
	butanol	not dilutable