

General Description

CRYLCOAT® 1514-3 is a tribo active carboxyl functional polyester resin for use in the production of 50/50 hybrid powder coatings. Formulations based on CRYLCOAT® 1514-3 combine good flow with excellent overbake resistance.

Saturated Polyester Resin

Product Specification

	Limits
Appearance	Pale granules
Brookfield Viscosity @ 200 °C, mPa.s	Approx. 2400
Color, b-value	Max. 15
Acid value (mg KOH/g)	Approx. 73

Other Properties

	Typical value
Glass transition (°C)	Approx. 56

Shelf Life

Under normal storage conditions ($\leq 25^{\circ}\text{C}$), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

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