

### INTRODUCTION

SETALUX 27-1316, when combined with aliphatic poly-isocyanates provides ease of coating application, good adhesion, flexibility and excellent water resistance.

### TYPE

Acrylic polyol

### FORM OF DELIVERY (F.O.D.)

80% non-volatile in n-butyl acetate

### PRODUCT DATA

Non-Volatile, by wt.:	80 ± 1.0 %
Viscosity (77° F):	Z3 – Z5 Gardner Holdt
Acid value, solids:	6 maximum mg KOH/g
Color:	200 maximum APHA
Appearance:	Clean, clear and free from extraneous matter
Density:	8.73 ± 0.10 lbs/gal
Flash Point:	84° F Setaf flash
Non-volatile, by vol:	76.3%
HEW on solids:	800
Reduced viscosity:	C – E Gardner – Holdt @ 60% in n-butyl acetate

### PERFORMANCE HIGHLIGHTS

- Very good application properties and DOI
- Good adhesion and flexibility properties
- Low VOC varnishes and clearcoats
- High gloss one-coat finishes for Industrial applications

### SUGGESTED USES

- Varnishes and clearcoats for wet-on-wet systems
- Topcoats for steel

### STORAGE

In the original sealed containers, this product is stable for 3 years at temperatures up to 100°F.

### CURING WITH POLYISOCYANATES

Based on 100% conversion of reactive groups the following equation can be used to calculate the quantity of polyisocyanate needed for crosslinking 100 parts (Setalux 27-1316) (on solids):

$$\text{Polyisocyanate (f.o.d.)} = \frac{42 \times 100 \times \text{OH\% (solid resin)}}{17 \times \text{NCO\% (f.o.d.)}}$$

42 = molecular weight of the NCO-group

17 = molecular weight of the OH-group

Anhydrous solvents as well as solvents free of hydroxyl functional groups should be used in the presence of polyisocyanates, as dilution solvents.

### PRECAUTIONS

Before using SETALUX 27-1316, see the Safety Data Sheet (SDS) for information on the identified hazards of the material and the recommended personal protective equipment and procedures.

### STORAGE AND HANDLING

Care should be taken not to expose the product to high temperature conditions, direct sunlight, ignition sources, oxidizing agents, alkalis or acids. Storage and handling should be in stainless steel, amber glass, amber polyethylene or baked phenolic lined containers. Wash thoroughly after handling. Keep container tightly closed. Use with adequate ventilation. See the SDS for the recommended storage temperature range for SETALUX 27-1316.