

### TYPE

Waterdilutable bisphenol resol carboxylic acid (waterdilutable, plastified phenolic resin)

### Neutralization agent

8.7 % triethyl amine, as salt

### FORM OF DELIVERY (f.o.d.)

66 % in butoxy propanol / water (66BPWA)

### PRODUCT DATA

#### Determined per batch:

#### Dynamic Viscosity DIN EN ISO 3219

dynamic viscosity	[mPa.s]	1500 - 2500
50 % water		
(25 1/s; 23 °C)		

#### pH-Value DIN ISO 976

pH-value		7,0 - 8,0
(10 %)		

#### Non-Volatile Matter DIN EN ISO 3251

non-volatile matter	[%]	64 - 68
(1 h; 125 °C; 1 g)		

#### Not continually determined:

#### Colour / Appearance VLN 250

colour		brown
appearance		clear

#### Density (Liquids) DIN EN ISO 2811-2

density	[g/cm³]	1,07
approx.		
(20 °C)		

#### Flash Point DIN EN ISO 1523

flash point	[°C]	63
approx.		

### SPECIAL PROPERTIES

- Excellent adhesion resistance.
- Superior flexibility and corrosion resistance.
- Excellent hardness.

### SUGGESTED USES

Resydrol AM 410w is designed as sole binder for stoving primers and finishes. Resydrol AM 410w is a valuable binder for dipping and flow coating paints. For increased hardness combinations with hexamethoxymethylmelamine resins are possible.

For optimum performance we recommend a minimum stoving temperature of 170 °C, preferably 30 - 15 min / 170 - 190 °C. At these relatively high temperatures, however, Resydrol AM 410w shows considerable yellowing. Primers for industrial series production are the main outlet for Resydrol AM 410w. They afford superior ease of processing. Films cured according to the recommended schedule exhibit great hardness balanced with flexibility, excellent adhesion to the various grades of steel and non-ferrous metals and excellent corrosion resistance.

### DILUTABILITY

Resydrol AM 410w can be diluted preferably with deionized water. Water tolerant solvents such as low alcohols, ether alcohols, ester alcohols, ketone alcohols, etc. can be coemployed. Compatibility with higher alcohols, esters and ketones is limited. Therefore, solvents should be used upon individual tests.

Water solubility is linked to a minimum pH value of over 7.5. On longer storage the pH value can decrease. It should be checked and readjusted with triethyl amine or other organic amines (maximum pH value 8.5).

### COMPATIBILITY

Resydrol AM 410w has limited compatibility with other water-dilutable resins. In general this can be neglected since the resin is designed to be a sole binder. The selection of pigments and extenders is governed by the restriction applying to water-dilutable heat curing resins. Resydrol AM 410w is not compatible with truly basic pigments. Pigments and extenders sensitive to alkali and such rich in electrolytes are not recommended.

### PROCESSING

#### Pigmentation

Normal pigments and extenders except strongly basic ones and those containing a large amount of electrolytes can be used, among them titanium dioxide, iron oxides, lithopone with low zinc oxide content, carbon black, calcinated China clays, barium sulfates, calcium carbonate, micronized talcum.

#### Dilution

Water-tolerant solvents should be coemployed along with deionized water in order to obtain a sufficiently high solids content of the paint at application viscosity. Sec-butanol is particularly suitable to cut the viscosity. In dipping or flow coating paints higher levels may be necessary, coemploying glycol ethers or diglycol ethers. For final adjustment of supply or application viscosity, deionized water should be the only solvent.

### STORAGE

At temperatures up to 25 °C storage stability packed in original containers amounts to at least 365 days.

Synthetic resins containing water may freeze or get inhomogeneous at temperatures below 0 °C. By this the product will not suffer any damage, but the necessary regeneration requires extended heat treatment at 40 - 50 °C with continuous stirring. It is therefore recommended to ensure frostproof storage of such products.

### DISTINGUISHING FEATURES

Resydrol AM 410w/66BPWA contains the neutralizing agent triethyl amine and as organic solvent butoxy propanol, while Resydrol AM 410w/67WABG and Resydrol AM 410w/67WABP are neutralized with ammonia.