

## General Description

CRYLCOAT® 2419-2 is a low reactive carboxyl functional polyester resin for use with TGIC for general industrial applications. Formulations based on CRYLCOAT® 2419-2 have a low hardener demand and exhibit good overbake resistance and outdoor durability.

(Formerly CRYLCOAT® E 04219)

## Saturated Polyester Resin

### Product Specification

	Limits
Appearance	Pale granules
Brookfield Viscosity @ 200 °C, mPa.s	6500-8000
Color, b-value	Max. 15
Acid value (mg KOH/g)	20-25

### Other Properties

	Typical value
Glass transition (°C)	Approx. 62

### Starting Formulation

Component	Weight (%)
CRYLCOAT® 2419-2	58.4
TGIC	3.1
Titanium dioxide	35.0
ADDITOL® P 896	3.0
Benzoin	0.5

### Extrusion & Application Conditions

Extrusion	
Extruder	Twin screw
Speed	300 rpm
Torque	80 ± 5 %
Temperature	90 to 100 °C
Application	
Application	60 micrometer film on steel panel
Spray Gun	Output voltage: 60 kV
Curing	10 min @ 200° C metal temperature

### Film Properties

Test	Result
Gloss @ 20°/60° (%)	84/95
Direct/reverse impact (kg. cm or in. lbs.)	160/160

### Shelf Life

Under normal storage conditions ( $\leq 30^{\circ}\text{C}$ ), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

### Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

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