

PRELIMINARY PRODUCT INFORMATION

TYPE

Aqueous, cationic epoxy-resin-ester

FORM OF DELIVERY (f.o.d.)

40 % in water (40WA)

DEVELOPMENT PRODUCT

This product is serving for trial purposes only. Deviations which might occur during transfer into manufacturing in a commercial scale are possible and do not constitute any material defect.

Neutralising agent

approx. 1,6 % acetic acid as salt

TENTATIVE PRODUCT DATA

Determined per batch:

Dynamic Viscosity DIN EN ISO 3219

dynamic viscosity (10 1/s; 23 °C)	[mPa.s]	10 - 1000
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pH-Value DIN ISO 976

pH-value (10 %)		4 - 6
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Non-Volatile Matter DIN EN ISO 3251

non-volatile matter (1 h; 125 °C; 1 g)	[%]	38,5 - 41,5
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Not continually determined:

Density (Liquids) DIN EN ISO 2811-2

density approx. (20 °C)	[g/cm³]	1,06
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Flash Point (CCCFP) ASTM D 6450

flash point	[°C]	> 94
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SPECIAL PROPERTIES AND USE

Duroxyn EF 2406w/40WA was developed for the production of 1-comp.-primers, with quick drying and high film hardness.

STORAGE

At temperatures up to 25 °C storage stability packed in original containers amounts to at least 365 days.

It is important to protect Duroxyn EF 2406w/40WA from frost; at low temperatures it has therefore to be stored under frostproof conditions.

Lowest storage temperature: 0 °C

REMARK:

Data contained in this publication are based on careful investigations (and are intended for information only). Due to scale up of this product there is not yet sufficient experience concerning serial production. We can therefore not exclude, that based on future knowledge product data and other indicated properties in upcoming Technical Data Sheets will be subject to change. We reserve the right to leave the product name unchanged, even if product data or other indicated properties will vary from the present product info. Regardless of the data contained in this publication any user is obliged to carry out tests under his own responsibility as to the suitability of the product for a particular use and to investigate the possible violation of industrial property rights of third parties. Information is therefore not binding and cannot be construed as guaranteeing specific properties of products. We apply our General Sales Conditions.