

A saturated polyester resin.

## SOLVENT COMPOSITION

Xylene

## SPECIFICATIONS

**Non-Volatiles:** 72 - 74 %

ISO 3251, *STM 001G*

**Viscosity (23 °C at 100 s<sup>-1</sup>):** 2.8 - 4.4 Pa.s

ISO 3219, *STM 012J*

**Acid value (as such):** 5.9 - 9.2 mg KOH/g

ISO 3682, *STM 303A*

**Colour APHA (Lico):** Max. 150 APHA

ISO 6271, *STM 008F*

**Appearance:** clear, free of extraneous matter

*STM 017A*

## TYPICAL PROPERTIES

**Density:** 1.05 kg/dm<sup>3</sup>

DIN 53217

**Flash point:** 29 °C

ISO 1523

## REMARKS

STM: allnex method of determination (available on request).

STM 001G: spreading agent is xylene.

## TECHNICAL FEATURES

High solids content at spraying viscosity, good hardness and gloss.

SETAL 1703 XX-75 can be combined with HMMM-resins or methylated and butylated amino resins for stoving temperatures at 120 °C and higher.

## APPLICATION

- Automotive OEM coatings.
- Industrial stoving systems.

## STORAGE CONDITIONS

Keep container tightly closed and dry in a cool, well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition.

## SHELF LIFE

Standard shelf life is 545 days from the date of manufacturing, but may be extended based upon retesting by allnex Quality Control.