

### TYPE

A fast curing acrylic polyol with 3.6 % OH (calculated on non-volatiles).

### SOLVENT COMPOSITION

Butyl acetate

### SPECIFICATIONS

<b>Non-Volatiles:</b> ISO 3251, <i>STM 001G</i>	66 - 68 %
<b>Viscosity (23°C):</b> ISO 3219, <i>STM 012J</i>	2.1 - 6.8 Pa.s
<b>Acid value (as such):</b> ISO 3682, <i>STM 303A</i>	2.7 - 5.2 mg KOH/g
<b>Colour APHA (Lico):</b> ISO 6271, <i>STM 008F</i>	max. 50 APHA
<b>Appearance:</b> <i>STM 017A</i>	clear and clean

### TYPICAL PROPERTIES

<b>Density:</b> DIN 53217	1.02 kg/dm <sup>3</sup>
<b>Flash point:</b> ISO 1523	29 °C

### REMARKS

STM: allnex method of determination (available on request)

STM 001G: spreading agent is methyl ethyl ketone.

Use a paper clip to spread out.

### TECHNICAL FEATURES

SETALUX FC 1227 BA-67 provides coatings with super-fast drying at ambient temperatures, high build and gloss, good hardness build-up, good mechanical properties and good outdoor durability.

### APPLICATION

- Two-component clearcoats and solid colour topcoats for vehicle refinish
- Two-component industrial topcoats.

### STORAGE CONDITIONS

SETALUX FC 1227 BA-67 should be stored in its original sealed containers at temperatures below 30 °C.  
Avoid exposure to direct sunshine.

### SHELF LIFE

Standard Shelf Life is 365 days from the date of manufacturing.  
For products still in allnex possession allnex may extend the expiration date of a batch upon re-testing by QC.