

### TYPE

Oxidatively drying acrylic modified alkyd resin as aqueous emulsion

### NEUTRALIZATION AGENT

0.5 % ammonia, as salt

### FORM OF DELIVERY (f.o.d.)

45 % in water (45WA)

### CONTENT OF FATTY ACIDS

approx. 58 % special vegetable fatty acids (as triglycerides)

### PRODUCT DATA

#### Determined per batch:

#### Dynamic Viscosity DIN EN ISO 3219

dynamic viscosity (10 1/s; 23 °C)	[mPa.s]	5000 - 10000
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#### pH-Value DIN ISO 976

pH-value (10 %)		7,5 - 8,5
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#### Non-Volatile Matter DIN 55671

non-volatile matter (120 °C; 5 min)	[%]	43,5 - 46,5
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#### Not continually determined:

#### Non-Volatile Matter DIN EN ISO 3251

non-volatile matter (1 h; 125 °C; 1 g)	[%]	43,5 - 46,5
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#### Colour / Appearance VLN 250

colour appearance		light brown opaque
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#### Density (Liquids) DIN EN ISO 2811-2

density approx. (20 °C)	[g/cm <sup>3</sup> ]	1,02
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#### Flash Point (Pensky-Martens) DIN EN ISO 2719

flash point	[°C]	>100
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### SPECIAL PROPERTIES AND USE

Resydrol SAY 586w/45WA is an alkyd emulsion which is free of aromatic solvents..

Sole binder for waterborne decorative paints, exterior wood stains and industrial finishes.

### COMPATIBILITY

Combination with other air-drying Resydrol types, e. g. Resydrol VAL 5547w, is possible. Addition of Resydrol AY 548wtix yields thixotropic paints. Resydrol SAY 586w/45WA can also be combined with acrylic dispersions, e. g. Mowilith LDM 7451 or Mowilith DM 777; for this purpose, respective compatibility has to be carefully tested in advance.

### PROCESSING

For the formulation of decorative paints only pigments with low content of water-soluble components should be used. Strong basic pigments are not suited. They tend to cause gelling and problems with storage stability, which has to be carefully tested before using such basic pigments. Current rutile type grades of titanium dioxide without zinc oxide coating normally yield paints of good storage stability.

Especially for the production of paints for high gloss top coats a binder-free pigment paste can be produced without the addition of organic solvents, for example by using Additol VXW 6208 (5 % on pigment). However Resydrol SAY 586w/45WA can also be directly dispersed together with the pigments, since Resydrol SAY 586w/45WA is shear stable.

For grinding, sand mills are recommended. In order to minimize loss of ammonia, care should be taken, that the temperature of the millbase does not exceed 50 °C. During milling a certain amount of neutralizing agent may evaporate and therefore has to be replaced. If necessary, adjustment of pH-value with ammonia to a range between 8.0 and 9.0 (referred to an approx. 10 % solution in water) should be performed in order to ensure good stability of the paint during storage.

With Resydrol SAY 586w/45WA only water-emulsifiable driers such as Additol VXW 4940, VXW 4940 N, VXW 6206, or the cobalt-free XW 6533 can be used. Addition of 2 - 3 % of driers, referred to solids content, is recommended. For paints containing carbon black, the amount of driers should be doubled. All driers should be added before grinding.

Certain types of wood of high tannin content (e. g. oak or red cedar) may cause colour changes. Previous testing is therefore recommended when clear varnishes or wood stains are applied.

### STORAGE

At temperatures up to 25 °C storage stability packed in original containers amounts to at least 365 days.

Synthetic resins containing water may freeze or get inhomogeneous at temperatures below 0 °C. By this, the product will not suffer any damage, but the necessary regeneration requires extended heat treatment at 40 - 50 °C with continuous stirring. It is therefore recommended to ensure frostproof storage of such products.

**Lowest storage temperature: - 5 °C**

### DISTINGUISHING FEATURES

In comparison to Resydrol AY 586w/45WA, Resydrol SAY 586w/45WA does not contain aromatic cosolvents and therefore is very environmentally friendly.