

### TYPE

Acrylic resin, heat-reactive with amino resins

### FORM OF DELIVERY (f.o.d.)

60 % in solvent naphtha 150/180 / butyl acetate (60SNABAC)

### SPECIAL PROPERTIES AND USE

**Superior radiance, high surface hardness, excellent weather resistance. Medium solid acrylic resin for uni-coloured automobile finishes and isocyanate systems. With light stabilizers for clear coats over metallic basecoats.**

**Easy and safe application.**

### RESIN COMPOSITION

Copolymer carrying carboxy and hydroxy groups

#### Average hydroxyl content (solid resin)

approx. 2.6 %

#### OH equivalent weight (f.o.d.)

approx. 1085

### DILUTABILITY

special white spirit 100/140	○	methyl isobutyl ketone	●
white spirit	○	butyl acetate	●
turpentine oil	●	methoxypropyl acetate	●
xylene	●	methoxypropanol	●
solvent naphtha 180/210	●	ethanol	●
acetone	●	butanol	●

● = unlimited dilutability      ⊙ = limited dilutability  
 ○ = substantial dilutability      ○ = very limited or no dilutability

### PRODUCT DATA

#### Determined per batch:

#### Dynamic Viscosity DIN EN ISO 3219

dynamic viscosity (25 1/s; 23 °C)	[mPa.s]	1000 - 2000
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#### Iodine Colour Number DIN 6162

iodine colour number		<= 2
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#### Acid Value DIN EN ISO 2114

acid value (non volatile matter)	[mg KOH/g]	13 - 20
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#### Non-Volatile Matter DIN EN ISO 3251

non-volatile matter (1 h; 125 °C; 1 g)	[%]	58 - 62
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#### Not continually determined:

#### Hydroxyl Value DIN 53240

hydroxyl value approx. (solid matter content)	[mg KOH/g]	86
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#### Density (Liquids) DIN EN ISO 2811-2

density approx. (20 °C)	[g/cm³]	0,99
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#### Flash Point DIN EN ISO 1523

flash point approx.	[°C]	37
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### COMPATIBILITY

	90	75	50	25	10
% Viacryl SC 341	90	75	50	25	10
% other binder	10	25	50	75	90
<b>Acrylic resins</b>					
Viacryl SC 434	●	●	●	●	●
<b>Alkyd resins</b>					
Vialkyd AC 290	●	●	●	●	●
<b>Polyisocyanates</b>					
Desmodur N	●	●	●	●	●
Desmodur L	●	●	●	●	●
<b>Other binders</b>					
Beckopox EP 301	●	●	○	○	○
Beckopox EP 304	○	○	○	○	○
nitrocellulose 24 E	●	●	●	●	●
CAB-551-0.2	○	○	○	○	○
<b>Plasticizers</b>					
benzyl butyl phthalate	●	●	●	●	●

● = definite compatibility      ○ = very limited or no compatibility

### SUGGESTED USES

Viacryl SC 341 is used in combination with amino resins, preferably with reactive melamine resins. Polyurethane based thickness layer coatings can be formulated in combination with aliphatic polyisocyanates (e.g. Desmodur N).

#### Stoving paints

Suitable crosslinkers for Viacryl SC 341 in the first place are butylated melamine resins in a resin solids ratio of from 70 : 30 to 80 : 20. Spray application of paints on Viacryl SC 341 is excellent. Even when applied in thick layer, there is only a slight tendency to sagging on vertical surfaces and to blistering or popping during stoving. The paints may also be rendered thixotropic with silicates, without the gloss being reduced.

#### Film properties

Film of paints on Viacryl SC 341 have a superior decorative performance, like radiant brilliance, excellent levelling and very good build besides great hardness and gasoline resistance. Weathering tests in Florida showed very good results. Thus, Viacryl SC 341 is an ideal binder for top-quality automotive finishes.

### PROCESSING

Owing the good pigment wetting characteristics of Viacryl SC 341 any normal equipment dispersion can be used. Wetting and dispersing aids (e. g. Additol XL 204) can be coemployed. The pigment paste is reduced with the rest of Viacryl SC 341 and with Shellsol A or Solvesso 100 to the desired viscosity.

#### Dilution

Aromatic hydrocarbons are used for dilution to spraying viscosity, in particular Shellsol A or Solvesso 100. Spraying viscosity: 20 - 35 s (DIN EN ISO 2431, 5 mm, 23 °C)

#### Stoving conditions

For obtaining optimum film properties we recommend the following stoving schedules:

<i>Stoving temperature</i>	<i>stoving time</i>
100 °C (with catalyst)	30 min
120 °C	30 min
135 °C	30 min
150 °C	20 min

Suitable crosslinking catalysts for 100 °C are organic acids, like maleic acid or its semi esters, p-toluenesulfonic acid, etc. Good results are obtained e.g. with 5 % of maleic acid, calculated on melamine resin solids.

### STORAGE

At temperatures up to 25 °C storage stability packed in original containers amounts to at least 730 days.

### SPECIAL INDICATIONS

For clear coats over metallic base coats light stabilizers should be added to the formulation.

Producer:

Desmodur N, L (Covestro)  
CAB-551-0.2 (Eastman)