

General Description

ADDITOL® P 963 is a catalyst masterbatch to be used in hybrid, TGIC or Araldite® PT-910 systems. ADDITOL® P 963 contains 5 % active substance and has been designed for indoor and outdoor use. ADDITOL® P 963 is easily handled and greatly improves dispersion of the catalyst in powder coating formulations.

Polyester Resin Catalyst Masterbatch

Product Specification

	Limits
Appearance	Pale granules
Brookfield Viscosity @ 200 °C, mPa.s	2400-3500
Color, b-value	Max. 15
Acid value (mg KOH/g)	30-36

Starting Formulation

Component	Weight (%)
CRYLCOAT® 1660-0	38.7
Epoxy resin (EEW 700-900)	27.4
Titanium dioxide	30.0
ADDITOL® P 963	2.5
MODAFLOW® Powder 6000	1.0
Benzoin	0.4

Extrusion & Application Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
Torque	75 ± 5 %
Temperature	95 to 105 °C
Application	
Application	60 micrometer film on steel panel
Spray Gun	Output voltage: 60 kV
Curing	10 min @ 180° C metal temperature

Film Properties

Test	Result
Gloss @ 20°/60° (%)	90/98
Direct/reverse impact (kg. cm or in. lbs.)	160/160

Shelf Life

Under normal storage conditions (≤30°C), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

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