

### INTRODUCTION

SETAL 28-4001 is an economical high solids oil modified epoxy ester intended for air dry or baking applications. SETAL 28-4001 is especially suited for uses requiring a hard and flexible finish with excellent adhesion and good alkali and abrasion resistance.

### TYPE

Epoxy ester resin

### FORM OF DELIVERY (F.O.D.)

75% n.v. in mineral spirits

### PRODUCT DATA

Non-volatile, by wt:	75.0 ± 1.0 %
Viscosity, 77° F:	Z4 – Z6 Gardner – Holdt
Acid value, on n.v.:	12 maximum mg KOH/g
Color:	10 maximum Gardner
Appearance:	Bright, clear and free from extraneous matter
Density:	7.90 ± 0.10 lbs/gal
Flash point:	105° F Setaflash
Non-volatile, by vol:	63.9%
Reduced viscosity:	Y – Z1 Gardner – Holdt @ 65% n.v. in mineral spirits

### PERFORMANCE HIGHLIGHTS

- High solids
- Excellent adhesion to a variety of substrates
- Good alkali and abrasion resistance
- HAPs free

### SUGGESTED USES

- Air-dry finishes for architectural and industrial maintenance applications
- Metal primers and enamels

### STORAGE

In the original sealed containers, this product is stable for 18 months at temperatures up to 100°F

### PRECAUTIONS

Before using SETAL 28-4001, see the Safety Data Sheet (SDS) for information on the identified hazards of the material and the recommended personal protective equipment and procedures.

### STORAGE AND HANDLING

Care should be taken not to expose the product to high temperature conditions, direct sunlight, ignition sources, oxidizing agents, alkalis or acids. Storage and handling should be in stainless steel, amber glass, amber polyethylene or baked phenolic lined containers. Wash thoroughly after handling. Keep container tightly closed. Use with adequate ventilation. See the SDS for the recommended storage temperature range for SETAL 28-4001.