

## General Description

SYNTHACRYL® 700 is a glycidyl functional polyacrylic resin designed as matting hardener for carboxyl functional polyester resins. Coatings based on carboxylic polyesters such as CRYLCOAT® 2441-2 cured with SYNTHACRYL® 700 produce outstandingly smooth, dead matte finishes.

## Acrylic Hardener

### Product Specification

	Limits
Appearance	Pale granules
Brookfield Viscosity @ 200 °C, mPa.s	31100-48400
Color, b-value	Max. 10
Epoxy equivalent weight (g/eq)	714-833

### Other Properties

	Typical value
Glass transition (°C)	Approx. 80

### Starting Formulation

Component	Weight (%)
SYNTHACRYL® 700	19.5
CRYLCOAT® 2441-2	50.2
Titanium dioxide	29.0
MODAFLOW® Powder 6000	1.0
Benzoin	0.3

### Extrusion & Application Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
Torque	75 ± 5 %
Temperature	80 to 105 °C
Application	
Application	60 micrometer film on steel panel
Spray Gun	Output voltage: 60 kV
Curing	15 min @ 200° C metal temperature

### Film Properties

Test	Result
Gloss @ 60° (%)	3

### Shelf Life

Under normal storage conditions (≤30°C), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

### Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

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