

## General Description

ADDITOL® E 04697 is a liquid polyester resin to be used as polymeric plasticizer for soft PVC providing oil migration resistance; optimized for melting- and homogenization processes with low volatility and high heat resistance.

## Saturated Polyester Resin

Preliminary Technical Data Sheet

## Product Specification

|   | Limits              |
|---|---------------------|
| <b>Appearance</b>                           | <b>Clear Liquid</b> |
| <b>Color, APHA</b>                          | <b>Max. 150</b>     |
| <b>Brookfield Viscosity @ 125 °C, mPa.s</b> | <b>Approx. 200</b>  |
| <b>Acid value (mg KOH/g)</b>                | <b>Max. 3</b>       |
| <b>Hydroxyl value (mg KOH/g)</b>            | <b>Approx. 40</b>   |

## Shelf Life

Under normal storage conditions ( $\leq 25^{\circ}\text{C}$ ), the shelf life of the resin will be 12 months from date of manufacturing. For product older than 12 months, it is recommended to check the acid value and the viscosity every year.

## Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

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