

A malonate functional polyester resin with a CH equivalent weight of 170 g/eq (calculated on as-supplied product), for use as a donor resin in ACURE systems. Contains 1.5 +/- 0.05 % succinimide.

### SOLVENT COMPOSITION

Butyl acetate

### SPECIFICATIONS

<b>Non-Volatiles:</b> ISO 3251, <i>STM 001G</i>	81 - 86 %
<b>Viscosity:</b> ISO 3219, <i>STM 012J</i>	1.2 - 6.2 Pa.s
<b>Acid value (as such):</b> ISO 3682, <i>STM 303A</i>	max. 0.7 mg KOH/g
<b>Colour APHA (Lico):</b> ISO 6271, <i>STM 008F</i>	max. 250 APHA
<b>Appearance:</b> <i>STM 017A</i>	Clear, free of extraneous matter

### TYPICAL PROPERTIES

<b>Density:</b> DIN 53217	1.09 kg/dm <sup>3</sup>
<b>Flash point:</b> ISO 1523	22 °C

### REMARKS

STM: allnex method of determination (available on request).

STM 001G: spreading agent is xylene.

### TECHNICAL FEATURES

Topcoats based on ACURE 510-270 feature robust adhesion on epoxy-amine primers, excellent hardness development coupled with excellent appearance, high cross link densities and outstanding chemical resistance. ACURE paints exhibit extremely fast dry times combined with long pot lives and tuneable open times.

The succinimide in ACURE 510-270 acts as a "kinetic additive" increasing open time and gloss of ACURE paints. The base resin used in ACURE 510-270 is compositionally the same as ACURE 510-200. As succinimide is quite difficult to dissolve, ACURE 510-270 provides a production friendly manner of incorporation of succinimide into ACURE paints.

### APPLICATION

Extremely fast drying topcoats for use in Marine and Protective and various premium, non-isocyanate topcoat systems.

Topcoat for industrial applications.

### STORAGE CONDITIONS

Keep container tightly closed and dry in a cool, well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition.

### SHELF LIFE

Standard shelf life is 365 days from the date of manufacturing, but may be extended based upon retesting by allnex Quality Control.