

A surfactant free aqueous dispersion of acrylic polymers.

### SOLVENT COMPOSITION

Demineralized water

### SPECIFICATIONS

**Non-Volatiles:** 39 - 41 %

ISO 3251, *STM 001G*

**pH:** 7.0 - 8.0

*STM 007A*

### TECHNICAL PROPERTES

**Viscosity Brookfield:** approx. 8.0 cPa.s

ISO 2555, *STM 012F*

**MFFT:** approx. 20 °C

ASTM D 2354, *STM 087A*

**Density:** 1.05 kg/dm<sup>3</sup>

DIN 53217

### TECHNICAL FEATURES

An acrylic binder developed for impregnating stains.

Formulations based on SETAQUA 6411 exhibit excellent flow and uniform staining properties when used in flow coat applications.

### APPLICATION

Impregnating stains for soft woods.

### STORAGE CONDITIONS

This product should not be stored at temperatures below 5 °C or above 35 °C. Avoid exposure to direct sunlight and prevent from freezing.

### SHELF LIFE

Standard shelf life is 365 days from the date of manufacturing, but may be extended based upon retesting by allnex Quality Control.

### REMARKS

STM: allnex method of determination (available on request).

STM 001G: spreading agent is demineralized water.

Use a paper clip to spread out.

The determination of flash point is not applicable.