

PRODUCT DESCRIPTION

CYMEL® UI-27-EI resin is a partially iso-butylated urea resin supplied in a mixture of ethanol and iso-butanol. CYMEL® UI-27-EI resin is suitable for use in both acid curing wood coating applications and general industrial primer and topcoat formulations. CYMEL® UI-27-EI resin is not suitable for exterior applications.

BENEFITS

- Fast cure speed
- Good adhesion properties

APPLICATION AREAS

- Acid curing wood coating applications
- General industrial baking applications

PHYSICAL PROPERTIES

Property	Range	Method
Appearance	Clear Liquid	ASTM E284
Non-volatile by wt.	58-62%	DIN EN ISO 3251 (Pan, 1 hr/100°C)
Viscosity, 23°C	350 – 600 mPa·s	DIN EN ISO 3219
Free formaldehyde	< 0.5 %	BS-EN-1243-2011
Color, APHA	≤ 50	DIN EN ISO 6271

SOLUBILITY

Alcohols	Complete
Esters	Complete
Ketones	Complete
Aromatic hydrocarbons	Partial
Aliphatic hydrocarbons	Partial
Water	Insoluble

COMPATIBILITY

Acrylic resins	Medium
Alkyd resins	Good
Polyester resins	Good
Nitrocellulose	Good
Cellulose acetate butyrate	Good
Polyvinyl butyrate	Good

BACKBONE POLYMER SELECTION

CYMEL® UI-27-EI resin is a very effective crosslinking agent for backbone polymer resins containing hydroxyl and carboxyl functional groups, such as alkyd, polyester or acrylic resins. CYMEL® UI-27-EI resin has a high reactivity and a high tendency for self-condensation. Although the optimum level of CYMEL® UI-27-EI resin in a given formulation should be determined experimentally, ratios between 25% and 35%, based on resin solids, are typically most effective in a range of polymer backbone resins.

CATALYSIS

CYMEL® UI-27-EI resin may not require the addition of an acid catalyst to the formulation to obtain effective cure. In many instances, the acidity of the backbone polymer in the formulation is sufficient to catalyze the reaction under normal baking conditions (15 - 20 minutes at 120 - 150°C). If catalyst addition is required, then 0.5-1.0% of CYCAT® 4040 catalyst or CYCAT® 296-9 catalyst based on total resin solids is recommended. For wood coating formulations cured under ambient conditions, 6 - 10% CYCAT® 4040 catalyst on total resin solids of the formulation is sufficient to obtain fast drying behavior. In one-pack acid curing finishes, weak inorganic acids, such as CYCAT® 296-9 catalyst, are strongly recommended.

FORMULATION STABILITY

The stability of baking enamels containing CYMEL® UI-27-EI resin can be enhanced by the addition of alcohols, amines or combination of these. Low molecular weight primary alcohols, such as n-butanol, are most effective. Recommended amines are triethylamine (TEA) and dimethylethanolamine (DMEA) at a concentration of 0.5 - 1.0% on total binder solids. Ambient cure systems are usually stabilized only by addition of adequate amounts of primary alcohol, such as ethanol or n-butanol.

STORAGE STABILITY

CYMEL® UI-27-EI resin has a shelf life of 720 days from date of manufacture when stored at temperatures below 32°C. Although low temperatures are not detrimental to stability, the viscosity of the product will increase making the resin more difficult to pump or pour. Product viscosity can be returned to normal by gentle warming, however, care should be taken to avoid excessive localized heating as this can cause polymerization.