

A thermosetting hydroxylated acrylic resin.

### SOLVENT COMPOSITION

Solvent naphtha / n-butanol (66/34)

### SPECIFICATIONS

<b>Non-Volatiles:</b> ISO 3251, <i>STM 001G</i>	69 - 71 %
<b>Viscosity (23°C, 100 s-1):</b> ISO 3219, <i>STM 012J</i>	(at 69% NV) 2.4 - 4.7 Pa.s
<b>Viscosity (23°C, 100 s-1):</b> ISO 3219, <i>STM 012J</i>	(at 70% NV) 2.8 - 5.5 Pa.s
<b>Viscosity (23°C, 100 s-1):</b> ISO 3219, <i>STM 012J</i>	(at 71% NV) 3.2 - 6.5 Pa.s
<b>Acid value (as such):</b> ISO 3682, <i>STM 303A</i>	7.5 - 11.5 mg KOH/g
<b>Colour APHA (Lico):</b> ISO 6271, <i>STM 008F</i>	max. 100 APHA
<b>Appearance:</b> <i>STM 017A</i>	Clear and clean

### TYPICAL PROPERTIES

<b>Density:</b> DIN 53217	1.00 kg/dm <sup>3</sup>
<b>Flash point:</b> ISO 1523	35 °C

### REMARKS

STM: allnex method of determination (available on request)

STM 001G: spreading agent is methyl ethyl ketone. Use a paper clip to spread out.

### TECHNICAL FEATURES

Outstanding car-wash resistance.

### APPLICATION

Clearcoat in wet-on-wet metallic systems for the automotive industry.

### STORAGE CONDITIONS

Keep container tightly closed and dry in a cool, well-ventilated place.  
Keep away from heat, sparks, flame and other sources of ignition.

### SHELF LIFE

Standard shelf life is 720 days from the date of manufacturing, but may be extended based upon retesting by allnex Quality Control.