

## General Description

CRYLCOAT® 4698-2 is a carboxyl functional flexible superdurable polyester resin for the formulation with Primid® XL 552. Coatings based on CRYLCOAT® 4698-2 show improvements in mechanical strength with excellent chemical and overbake resistance. It is suitable for automotive-, agricultural- and construction equipment (ACE) applications.

(Formerly CRYLCOAT® E 04398)

## Saturated Superdurable Polyester Resin

### Product Specification

	Limits
Appearance	Pale granules
Brookfield Viscosity @ 200 °C, mPa.s	3000-4500
Color, b-value	Max. 15
Acid value (mg KOH/g)	27-33

### Other Properties

	Typical value
Glass transition (°C)	Approx. 59

### Starting Formulation

Component	Weight (%)
CRYLCOAT® 4698-2	65.0
Primid® XL 552	3.5
MODAFLOW® Powder 6000	1.0
Titanium dioxide	30.0
Benzoin	0.5

### Extrusion & Application Conditions

Extrusion	
Extruder	Twin screw
Speed	250 rpm
Torque	65 to 80 %
Temperature	95 to 105 °C
Application	
Application	60 micrometer film on steel panel
Spray Gun	Output voltage: 60 kV
Curing	10 min @ 200 °C metal temperature

### Film Properties

Test	Result
Gloss @ 20°/60° (%)	85/95
Direct/reverse impact on steel (kg. cm or in. lbs.)	40/30

### Shelf Life

Under normal storage conditions ( $\leq 30^{\circ}\text{C}$ ), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

### Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

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