

### General Description

ADDITOL® P 890 is a flow promoter master-batch for use in indoor and outdoor clear powder coatings. ADDITOL® P 890 contains approximately 10% active ingredient in a hydroxylated polyester carrier. The addition of 7-8% in a powder formulation is suggested.

(Formerly ADDITOL® E 04149)

### Flow Promoter Masterbatch

#### Product Specification

	Limits
Appearance	Pale granules
Color, b-value	Max. 15
Hydroxyl value (mg KOH/g)	45-55
Acid value (mg KOH/g)	Max. 8

#### Shelf Life

Under normal storage conditions ( $\leq 25^{\circ}\text{C}$ ), the shelf life of the resin will be 24 months from date of manufacturing. For product older than 24 months, it is recommended to check the acid value and the viscosity every year.

#### Safety & Environmental Protection

For more information, please refer to the Material Safety Data Sheet.

July 2020 – Supersedes previous versions

#### Other Properties

	Typical value
Glass transition ( $^{\circ}\text{C}$ )	Approx. 52